

Proven quality die stock with excellent threading capabilities.

Pipe threads	1/8–2", 16–50 mm
Bolt threads	6–30 mm, 1/4–1"

Thread types see page 28, 29.

**REMS eva – the plumber's die stock.**  
**Excellent start-cutting and threading.**  
**Steel ratchet lever, thickly plastic coated.**  
**Only one type of quick-change die heads.**  
**Indestructible quality dies.**

### System advantage

Large working range up to 1 1/4" and up to 2" with only **one** ratchet lever. Only **one** type of small, compact quick-change die heads and only **one** type of dies.  
 The same quick-change die heads fit all REMS die stocks and other suitable makes of die stocks. Efficient and easy stocking. No confusion possible.

### Ratchet lever

Robust. Ratchet lever in steel, thickly plastic coated, for convenient operation. Serrated plastic handle for secure grip. Easy adjustment of ratchet rotation. Perfect, secure seating of quick-change die heads, fast and easy change.

### Quick-change die heads

Proven technology, high-grade material and precise machining of die head, dies and cover form a unit and ensure an excellent start-cutting performance and easy threading. No stalling of dies. Long, precise pipe guidance for perfect pipe centering. The chip holes which become wider at the outside enable good chip flow and clean threads. Quick-change die heads S for cutting pipe threads in hard-to-reach areas (page 23).

### Dies

The proven, indestructible REMS quality dies with precise cutting geometry ensure an excellent start-cutting performance, easy threading and clean threads. Dies in a high-quality special-grade steel, fully tempered and hardened, for extremely long die life.

### Thread-cutting oil

REMS Sanitol and REMS Spezial (page 47). Specially developed for threading. High cooling and lubricating effect. Essential for clean threads and longer service life of dies, tools and machines.

### Nipple-threading

Efficient with REMS Nippelspanner 3/8–2" (page 46).



German Quality Product



### Supply format

**REMS eva Set.** Hand die stock with quick-change die heads. For pipe threads 1/8–2", 16–50 mm, bolt threads 6–30 mm, 1/4–1". For right and left-hand threads. 1 ratchet lever for the complete work range. Quick-change die heads with dies for pipe threads, tapered, ISO 7-1, EN 10226 (DIN 2999, BSPT) R right-hand respectively for threading electric conduit according to EN 60423 M. In sturdy steel case or in a cardboard box.

Description/Size	Art.-No.
<b>REMS eva Set in steel case</b>	
R 1/2–3/4-1	520014
R 1/2–3/4-1-1 1/4	520015
R 3/8–1/2–3/4-1-1 1/4	520013
R 1/2–3/4-1-1 1/4-1 1/2-2	520017
R 3/8–1/2–3/4-1-1 1/4-1 1/2-2	520016
M 16-20-25-32 (M x 1.5)	520010
M 20-25-32-40 (M x 1.5)	520009
<b>REMS eva Set in cardboard box</b>	
R 1/2–3/4	520008
R 1/2–3/4-1	520004
R 3/8–1/2–3/4-1-1 1/4	520003

REMS eva sets available for left-handed threads and NPT threads.

### Accessories

Description	Art.-No.
<b>Ratchet lever</b> for complete work range	522000
<b>Quick-change die heads S</b> see page 23.	
<b>Quick-change die heads, dies, attachment heads for button dies</b> , see page 28–29.	
<b>Steel case with inlay</b> , for REMS eva 3/8–2"	526050
<b>Thread-cutting oil</b> see page 47.	
<b>REMS Nippelspanner 3/8–2"</b> see page 46.	
<b>REMS Aquila 3B</b> , pipe workstation with chain pipe vice on folding tripod stand, see page 92.	
<b>REMS Aquila WB</b> , chain pipe vice for workbench, see page 92.	



# REMS quick-change die heads

Accessories for REMS die stocks  
and other makes

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## REMS quick-change die heads

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Thread type	Size	Art.-No.	
Pipe threads R tapered, right-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R ¼	521000	
	R ¼	521010	
	R ¼	521020	
	R ½	521030	
	R ¾	521040	
	R 1	521050	
	R 1½	521060	
	R 2	521070	
Pipe threads R tapered, left-hand ISO 7-1, EN 10226 (DIN 2999, BSPT)	R ¼ LH	521100	
	R ¼ LH	521110	
	R ¼ LH	521120	
	R ½ LH	521130	
	R ¾ LH	521140	
	R 1 LH	521150	
	R 1½ LH	521160	
	R 2 LH	521170	
Pipe threads NPT tapered, right-hand Taper Pipe Thread ASME B1.20.1	NPT ¼	521200	
	NPT ¼	521210	
	NPT ¾	521220	
	NPT ½	521230	
	NPT ¾	521240	
	NPT 1	521250	
	NPT 1½	521260	
	NPT 1½	521270	
	NPT 2	521280	
Threads M for electric conduit EN 60423	M 16 × 1.5	521300	
	M 20 × 1.5	521310	
	M 25 × 1.5	521320	
	M 32 × 1.5	521330	
	M 40 × 1.5	521340	
	M 50 × 1.5	521350	



CHRYSSAFIDIS



Right-hand  
pipe thread



Left-hand  
pipe thread



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